



Dart Aerospace Ltd.
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DALL-150-D-B-A Job Sheet 194859



Part No: DALL-150-D-B-A

Job Qty: 1 pcs

Part Name: Dyneema® Long Line, 150 foot, 5,400lb safe load (2,450kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 5/10/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 14445

Note: DWG DALL-##-## Rev C IPP Rev. A 19.05.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Small Fab - 1	1 pcs	5/10/19	5/10/19	0.00	1.00	Small Fab - 1		DAS 71 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		MAY 10 2019
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	5/10/19	5/10/19	0.00	0.50	Small Fab - 1 - B4B		DAS 71 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		MAY 10 2019
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	5/10/19	5/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS 19 9-89
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	DC - 1 - B4B	1 pcs	5/10/19	5/10/19	0.00	0.10	DC - 1 - B4B		
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/10/19	5/10/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		



Container No: S180229



Part: DALL-150-D-B-A

Job No: 194859

Serial No/Batch: S180229

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 05/13/19

Plex 5/9/19 10:55 AM Dart.Renwick.Jennife

			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	5/10/19	0.00 0.00	QC 21 - FG - 21
give to Jen. <i>Before QC 21</i>				QC 21 - FG - 70
				QC 21 - FG - 53
Part Op 90 - Issue S/N Descriptions: 100 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag as per drawing sheet 2. 4-Pack bag. 110 - (QC5- Inspect part completeness to step on W/O) 120 - Photocopy blue file CMM-T-0001 Rev A. 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release				
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
DALL-150-D-B-A-1	Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA	1 pcs (1 ea)	90-Small Fab - 1	5179246
1632T22	Aluminum Tag 1" X 2" X 0.04"	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5050751
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8	2 Ea (2 ea)	100-Small Fab - 2 - B4B	5179123
DALL-###-21	Dart Aerospace Bag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5136150
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - 1	DALL-150-D-B-A-1	1	10	0
100-Small Fab - 2 - B4B	1632T22	2	70	0
	90905A673	2	20	0
	DALL-###-21	1	20	0
Part Specifications				
Specifications could not be found.				

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* orig SN needs to be added when done.